Amendments to the Claims:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

- 1. (Original) A Y_2O_3 spray-coated member characterized by covering a surface of a substrate with a Y_2O_3 black spray coating.
- 2. (Original) A Y_2O_3 spray-coated member according to claim 1, wherein an undercoat made of a metal coating is disposed beneath a Y_2O_3 black spray coating.
- 3. (Original) A Y_2O_3 spray-coated member according to claim 2, wherein a middle layer is disposed between an undercoat made of a metal coating and a Y_2O_3 black spray coating as a top coat.
- 4. (Currently Amended) A Y_2O_3 spray-coated member according to claim 2 er-3, wherein the undercoat is a metal coating made of at least one metal or alloy selected from Ni and its alloy, W and its alloy, Mo and its alloy, Ti and its alloy, Al and its alloy, and Mg alloy at a thickness of 50-500 μ m.

- 5. (Original) A Y_2O_3 spray-coated member according to claim 3, wherein the middle layer is made of a coating of Al_2O_3 , a double oxide of Al_2O_3 and Y_2O_3 , a solid solution or a mixture thereof.
- 6. (Currently Amended) A Y_2O_3 spray-coated member according to claim 1 any one of claims 1 to 3, wherein the Y_2O_3 black spray coating is obtained by forming a Y_2O_3 re-molten layer having a thickness of less than 30 μ m and a blackened Y_2O_3 layer on a surface of the Y_2O_3 spray coating.
- 7. (Currently Amended) A Y_2O_3 spray-coated member according to claim 1 any one of claims 1 to 3, wherein the Y_2O_3 black spray coating is constituted with a layer in which Y_2O_3 particles blackened on an outer peripheral portion or an inside of Y_2O_3 particle constituting the spray coating are deposited to a thickness of about 50-2000 μ m.
- 8. (Original) A method of producing a Y_2O_3 spray-coated member, characterized in that a white Y_2O_3 powdery material is plasma-sprayed directly on a surface of a substrate or on an undercoat applied onto the surface of the substrate in an inert gas atmosphere substantially containing no oxygen to form a Y_2O_3 black spray coating.

- 9. (Original) A method of producing a Y_2O_3 spray-coating member, characterized in that a white Y_2O_3 powdery material is sprayed on a surface of a substrate to form a Y_2O_3 white spray coating and then a laser beam is irradiated to form a blackened Y_2O_3 layer on a surface of the Y_2O_3 white spray coating.
- 10. (Original) A method of producing a Y_2O_3 spray-coated member, characterized in that a white Y_2O_3 powdery material is sprayed directly on a surface of a substrate or on an undercoat applied onto the surface of the substrate to form a Y_2O_3 white spray coating, and then an electron beam is irradiated under a low pressure or in an inert gas atmosphere under a low pressure to form a blackened Y_2O_3 layer on the surface of the Y_2O_3 white spray coating.
- 11. (Currently Amended) A method of producing a Y_2O_3 spray-coated member according to claim 8, 9 or 10, wherein the undercoat made of a metal coating is disposed beneath the Y_2O_3 black spray coating.
- 12. (Currently Amended) A method of producing a Y_2O_3 spray-coated member according to claim 8, 9 or 10, wherein a middle layer is disposed between the undercoat made of a metal coating and the Y_2O_3 black spray coating formed as a top coat.

- 13. (Original) A method of producing a Y_2O_3 spray-coated member according to claim 8, wherein the inert gas atmosphere is an atmosphere under a low pressure of 50-600 hPa.
- 14. (Original) A method of producing a Y_2O_3 spray-coated member according to claim 8, wherein the inert gas atmosphere includes an environment of a heat source for an atmosphere plasma spraying surrounded with a gas such as Ar, N_2 or the like so as not to penetrate air into the heat source.
- 15. (Original) A method of producing a Y_2O_3 spray-coated member according to claim 12, wherein the middle layer is made of a coating of Al_2O_3 , a double oxide of Al_2O_3 and Y_2O_3 , a solid solution or a mixture thereof.
- 16. (Currently Amended) A method of producing a Y_2O_3 spray-coated member according to claim 8, 9-or 10, wherein the Y_2O_3 black spray coating is obtained by forming a Y_2O_3 re-molten layer having a thickness of less than 30 μ m and a blackened Y_2O_3 layer on a surface of the Y_2O_3 spray coating.

17. (Currently Amended) A method of producing a Y_2O_3 spray-coated member according to claim 8, 9 or 10, wherein the Y_2O_3 black spray coating is constituted with a layer in which Y_2O_3 particles blackened on an outer peripheral portion or an inside of Y_2O_3 particle constituting the spray coating are deposited to a thickness of about 50-2000 μ m.